

Date: Thursday, 2/22/2007 2:58:05 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ABRASION STRIP
Job Number	: 30822		
Estimate Number	: 10067		
P.O. Number	: N/A	Part Number	: D2856400
This Issue	: 2/22/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2856 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 29850	Drawing Revision	: A
		Material	: N/A
		Due Date	: 3/30/2007
Written By	:	Qty:	216
Checked & Approved By	:	Um:	Each
Comment	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 3167

C 07/02/26 (2160)

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0

3M8681 4

Abrasion Strip 4"



Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C 04/03/19 2 roll

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PP Date: 07/03/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/22/2007 2:58:05 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 30822

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*U 07-03-19*

Job Completion



*U 07-03-19*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

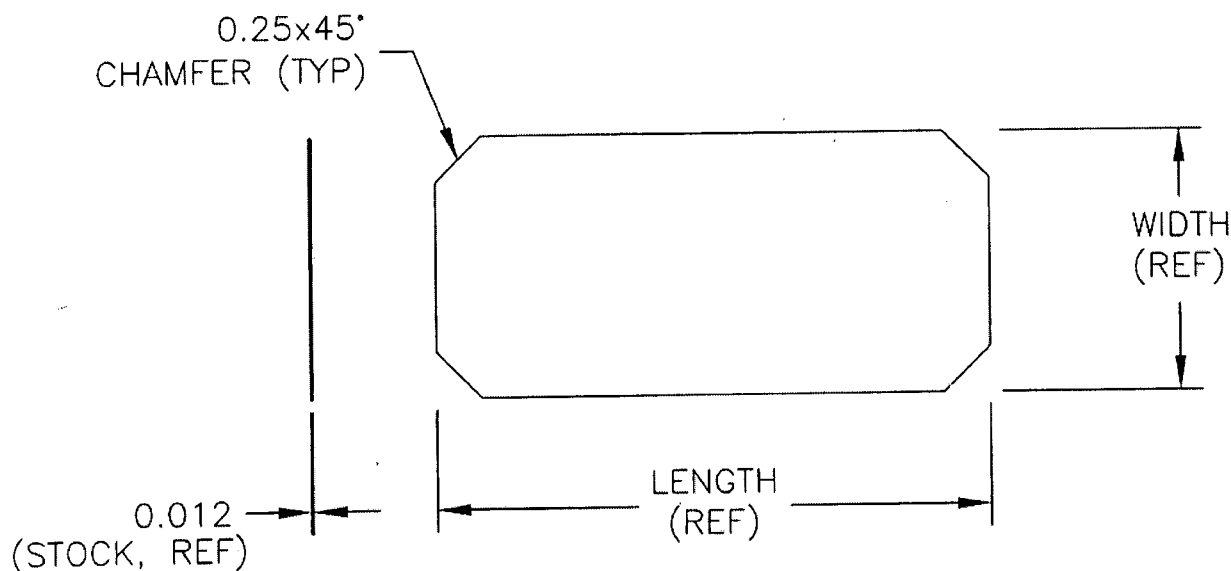
**NOTE:** Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED [Signature]	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH  
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30822

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A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

Date

Mar 14 2007

VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 87976  
Packing Slip ID : 226748  
BON COMM. / P.O.# : 00003167

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Matte Finish Trans Lot # 6349 DOM: Dec 15 2006 DOE: Dec 14 2008  C OF C	2. —RL		

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: \_\_\_\_\_

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32897

ORDER #: P67820-002

CUSTOMER ITEM: 8681HS-4

ITEM ID: 70006192895

ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)

DIMENSION/SIZE/TYPE: 4 INX 36 YD

SHIPPED QUANTITY : 2 UNIT: ROLL

SHIP DATE : 03/13/2007

LOT NUMBER

MANUFACTURING DATE

EXPIRY DATE

1349

DECEMBER 15, 2006

DECEMBER 14, 2008

SHIPPED TO: A E BLAKE SALES LTD  
31 ESTATE DRIVE  
TORONTO, ONT.

3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE : 03/14/2007

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